

Quick Start Guide



GRC-12 Self Aligning Connector for Guide Rails

SKU # 61-415

Step 1. Using the provided 3mm Ball Hex Driver check that the (4) M6 Special Set Screws in each of the Connector bodies are retracted flush into the Connector Body by turning the screws counter-clockwise from the side where the TSO name is engraved.

Step 2. Slide the two Connectors approximately half the Connector length into the top and bottom T-slots of just one of the guide rails to be joined and firmly tighten the 4 set screws and place this guide rail face down.

Step 3. Slide the second guide rail onto the exposed Connectors leaving a paper-thin gap between the facing ends of the guide rails since these are not guaranteed to be square.

Step 4. Place the connected guide rail face up, and firmly tighten the remaining set screws – DONE!

Tip:

When not in use, the Connectors can remain safely stored in one guide rail by sliding them toward the middle and tightening just one set screw.

GRC-12 Kit Contents:

2 ea. 610-396 Rev. A Connector Bodies

8 ea. 610-421 Rev. B Set Screw, Special Head, M6

1 ea. 698-101 Rev. A Ball Hex Driver, 3 mm,